Qty:

100 Um:

Each

: MOUNTING CHANNEL

: D2585

: 1114

: 3/15/2007

: N/A

: D2585 REV B

TDate: User: Customer This Issue Prsht Rev. First Issue Written By

Thursday, 2/22/2007 2:57:46 PM

Kim Johnston

**Process Sheet** 

**Drawing Name** 

Part Number

Material

**Due Date** 

Description:

**Drawing Number** 

Project Number

**Drawing Revision** 

: CU-DAR001 Dart Helicopters Services

Job Number

S.O. No. : NA

: 30814

Estimate Number

: 10605

P.O. Number

:NA

: 2/22/2007

: NC : NIA

: 28019

Previous Run

Checked & Approved By

Comment

: Est. D 04.02.16

Type

Reformat; Add Receiving Step KJ/RF

: SMALL /MED FAB

Est. C 06.07.21 waterjet

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

304SS .080

M304S14GA 1.0



Comment: Qty.:

0.0168 sf(s)/Unit Total:

1.6800 sf(s)

304SS .080 batch:

2.0 WATER JET

Comment: FLOW WATER JET 1-Cut as per Dwg D2585

Dwg Rev: B

m 07 02 26 SAD 67/02/26

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



07 02 26

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector		
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Part No:	PAR #:	Fault Category:	NCR	: Yes No	DQA:	Date: 07/03/04
				QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			Approval	Approval		
DATE	STEP	Section A			Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

Date: Thursday, 2/22/2007 2:57:46 PM User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING CHANNEL Customer: CU-DAR001 Dart Helicopters Services Job Number: 30814 Part Number: D2585 Job Number: Seq. #: Description: Machine Or Operation: 6.0 BRAKE NC NC BRAKE Comment: NC BRAKE Form as per Dwg D2585 07/03/02 606 7.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 8.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 9.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

## Dart Aerospace Ltd

W/O:		· · · · · · · · · · · · · · · · · · ·	WORK ORDER CHA	WORK ORDER CHANGES				
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Date Qty		Approval QC inspector
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Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

İ	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B		Varification		Approval		
STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date		Sign & Date	Section C	Chief Eng	Approval QC Inspector		
						1			
						, i			
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Possible Section A Possible Section A Possible Section C Sectio		

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30814
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

	FIRS	T ARTICLE IN	SPECTION	ON CHE	CKLIST		
		X First Artic	ele	_ Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Coi	mments
2.590	+/-0.010	2.594			VERN		
0.875	+/-0.010	0.878	<b>/</b>		vern		
0.078	+/-0.010	0.073	<b>/</b>		vern		
Ø0.191	+0.005/-0.001				vern		
Measured by:	mt-mt	Audited by:	<i>N</i>		Prototype App	roval:	N/A
Date:			07/02/2	7		Date:	N/A

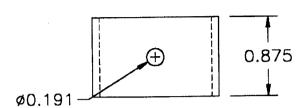
Rev	Date	Change	Revised by	Approv <i>e</i> d
Α	06.08.29	New Issue	KJ/JLM 🚓	
			10	/ /

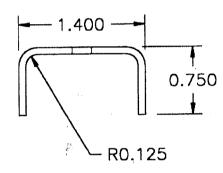




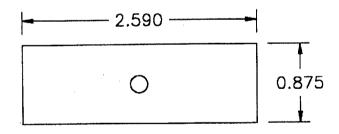
	DESIGN BW	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA					
1	CHECKED	APPROVED(	DRAWING NO.	REV. B				
1	Bul	BW	D2585	SHEET 1 OF 1				
	DATE		TITLE	SCALE				
	96:07:11		MOUNTING CHANNEL	1:1				
	В	97:03:14	ADD FLAT PATTERN					

## RELEASED





## FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)

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WORK ORDER